



ALLIANT ENERGY.

January 31, 2001

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RE: Wisconsin Power & Light Company's Preventative Maintenance Plan filing pursuant to
Wis. Adm. Code Chpt. PSC 113.0607 Docket 1-AC-164

Dear Mr. Loock:

Enclosed are 10 copies of Wisconsin Power & Light Company's Preventative Maintenance Plan to comply with Chpt. PSC 113.0607, Wis. Adm. Code. The Preventative Maintenance Plan consists of two separate parts. One is for our company's generation facilities and the second is for our company's distribution line and substation facilities.

WP&L is not submitting a preventative maintenance plan for transmission facilities because the company transferred ownership of all its transmission facilities to the American Transmission Company(ATC) on January 1, 2001. WP&L plans on working with the ATC in the preparation and filing of its preventative maintenance plan pursuant to PSC 113.0607(2)(b)5.

If you have specific questions or comments on the attached plans please contact:

Generation plan: Charlie Ohl, telephone: (319) 584-7494; email: charlieohl@alliant-energy.com

Distribution plan: Pat Riley, telephone: (608) 252- 4833; email: patriley@alliant-energy.com

You may also direct your questions and comments to me: telephone: (608) 252-5039, email: Terrynicolai@alliant-energy.com.

Sincerely,

Terry Nicolai
Senior Manager, WI Regulatory Relations

Attachments

Cc: Charlie Ohl
Pat Riley

RECEIVED

JAN 31 2001

Electric Division



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Wisconsin Power & Light

PREVENTIVE MAINTENANCE PLAN

for the
PUBLIC SERVICE COMMISSION
OF
WISCONSIN
RULE 113.0607

ELECTRIC GENERATION

WISCONSIN FACILITIES

Approved By:

Managing Director – Wisconsin Generation

Date Submitted:

30 JAN 2001



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PREVENTIVE MAINTENANCE PLAN

ELECTRIC GENERATION WISCONSIN FACILITIES

TABLE OF CONTENTS

Scope:	3
Applicability:	3
Responsibilities:	4
Inspections:	4
Guidelines:	7
Condition Rating Criteria:	7
Corrective Action:	7
Records:	8
Reports:	8
 SECTION A -- <u>"Unit Preventive Maintenance Plan"</u>	 9
Table A-1 Columbia Energy Center Unit 1	9
Table A-2 Columbia Energy Center Unit 2	10
Table A-3 Edgewater Generating Station Unit 3	11
Table A-4 Edgewater Generating Station Unit 4	12
Table A-5 Edgewater Generating Station Unit 5	13
Table A-6 Nelson Dewey Generating Station Unit 1	14
Table A-7 Nelson Dewey Generating Station Unit 2	15
Table A-8 Rock River Generating Station Unit 1	16
Table A-9 Rock River Generating Station Unit 2	17
Table A-10 South Fond du Lac Combustion Turbine Unit 1	18
Table A-11 South Fond du Lac Combustion Turbine Unit 2	19
Table A-12 South Fond du Lac Combustion Turbine Unit 3	20
Table A-13 South Fond du Lac Combustion Turbine Unit 4	21
 SECTION B -- <u>"Samples of Inspection, Preventive Maintenance, Test Activities"</u>	 22
Table B-1 – Maintenance Task Work Order from Edgewater Unit 4	22
(Example of Preventive Maintenance)	22
Table B-2 – Generator Inspection from Columbia Unit 2	23
(Example of Inspections – In-Service)	23
Table B-3 – Turbine Log from Rock River 1	24
(Example of Operator Rounds)	24
Table B-4 – Equipment Vibration Report from Columbia 2	25
(Example of Predictive Condition Monitoring - Vibration)	25
Table B-5 – Generator H2 Leak Test from Edgewater Unit 4	26
(Example of Testing – Surveillance)	26
Table B-6 – Boiler Door Inspection Report Edgewater Unit 5	27
(Example of Inspections – Scheduled / Planned)	27
 SECTION C -- <u>"Plant / Unit Performance Data"</u>	 28
 SECTION D -- <u>"Budget Process"</u>	 29
 SECTION E -- <u>"Location of Offices and Facilities"</u>	 30



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PREVENTIVE MAINTENANCE PLAN

ELECTRIC GENERATION WISCONSIN FACILITIES

Scope:

The purpose of this Preventive Maintenance Plan is to outline and describe the performed inspection and planned maintenance activities of the Company's Wisconsin-based generating facilities. The results from the inspections are factored into determining the necessity and schedule for equipment replacements or repairs. This plan satisfies the requirements of Wisconsin Administrative Code – Electric Service Rules, specifically Public Service Commission (PSC) Rule 113.0607, Appropriate Inspection and Maintenance: System Reliability.

As practiced at Wisconsin Power & Light (WP&L), preventive maintenance is composed of a number of elements and activities that are designed to achieve, for a particular generating unit, a high level of reliability when it is required to be operable. These elements and activities involve scheduled operator observations, planned inspections, condition monitoring and surveillance testing as well as the use of predictive maintenance technologies and planned maintenance tasks labeled 'preventive maintenance'. These tasks and task frequencies are under a continuous assessment of implementation in order to achieve a high level of plant unit reliability.

Applicability:

In accordance with the PSC Rule 113.0607 requirements for utility generator's of 50 MWs or more, this preventive maintenance plan applies to the generating plant units listed below. These generating plant units are fully or partially owned and operated by WP&L. The rated capacity of the unit is shown in the second column. For shared ownership units, the third column lists the WP&L's share of the rated capacity.

Plant / Unit	Rated Unit Capacity (MW)	For Shared Units, WP&L's Unit Capacity (MW)
Columbia Energy Center Unit 1	535	247
Columbia Energy Center Unit 2	525	242
Edgewater Generating Station Unit 3	76	na
Edgewater Generating Station Unit 4	340	232
Edgewater Generating Station Unit 5	408	306
Nelson Dewey Generating Station Unit 1	113	na
Nelson Dewey Generating Station Unit 2	113	na
Rock River Generating Station Unit 1	82	na
Rock River Generating Station Unit 2	80	na
South Fond du Lac Combustion Turbine Unit 1	83	na
South Fond du Lac Combustion Turbine Unit 2	83	na
South Fond du Lac Combustion Turbine Unit 3	83	na
South Fond du Lac Combustion Turbine Unit 4	83	na



Responsibilities:

The Plant Manager for each unit is responsible for implementation of this preventive maintenance plan and for ensuring the correction of deficiencies found during the preventive maintenance tasks.

Inspections:

Electrical generating units are complex facilities composed of many different items of equipment that are required to function together. The equipment is organized into systems that perform specific functions in the process of electrical generation. To achieve a high reliability with the systems and its equipment, various forms of preventive maintenance are used. The forms of preventive maintenance factor in the item's criticality to safety, environmental regulatory compliance and production. In addition, the forms of preventive maintenance consider the item's duty cycle and the item's service environment. Furthermore, the forms of preventive maintenance consider the anticipated failure location, degradation mechanism, degradation influence, degradation progression, expected failure timing and the detection/prevention opportunity. The following forms of preventive maintenance techniques are typically those in use:

Operator Rounds – This activity provides for first hand visual, auditory and other sensual observations of the unit's equipment. In addition, specific data is recorded regarding equipment performance relative to its expected and normal performance and whether it is within acceptable ranges. The need for possible equipment corrective action is reported. Operator Rounds tasks are performed at various intervals dependent on the unit's system criticality.

Preventive Maintenance – Minor equipment tasks are performed based on the unit's system importance to power production and considering the system's component equipment operational usage, the local environment, equipment performance history and equipment supplier input. Preventive maintenance tasks include oil changes, lubrications, instrument calibrations, filter changes, monitoring of equipment parts expected to wear and 'hours' in used or 'meter-based' inspections/replacements of normally expected worn/diminished components. Task performance frequency is dependent on the particular unit, the particular equipment and the particular task.



Predictive Maintenance –

Condition Monitoring – This form of predictive maintenance is used to assess the periodic condition of certain equipment. The technologies used include, but are not limited to: vibration analysis, oil analysis, thermography, acoustic detection, motor signature and non-destructive examination (NDE) such as visual testing (VT), magnetic testing (MT), liquid penetrant testing (PT), radiography testing (RT) and ultrasonic testing (RT). The particular form and extent these technologies are used generally depends upon the particular plant equipment and on the state of the technology. Since these technologies are in a continuous state of change and improvement, the ability to use and gain useful business information from them changes over time. The application of these technologies is based on consideration of the state of the technology and its ability to (a) predict the condition of equipment and (b) to determine the likely remaining time to operate successfully until the next opportunity for corrective action.

Continuous Monitoring – This form of predictive maintenance is used on certain unit equipment of high significance or consequence in order to determine if a degradation occurs. Vibration, temperature and pressure monitoring on turbine-generators and position status on electrical relays are typical examples. This form of predictive maintenance provides equipment performance information and also provides for immediate equipment safety action or alarms.

Inspections --

In-Service – These are inspections performed on equipment or unit systems to determine current condition relative to design intent. These tasks may be performed on equipment while operable or not operable, dependent on the equipment. The frequency of these inspections is dependent on the particular task and accessibility of the equipment.

Scheduled / Planned – These are inspections performed on equipment at times of scheduled non-operation of the unit. These inspections may involve dis-assembly, inspection of equipment internals and use of various forms of non-destructive examinations.

Special Risk – Some equipment components or assemblies are identified as 'high consequence of failure but low probability of



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PREVENTIVE MAINTENANCE PLAN

ELECTRIC GENERATION WISCONSIN FACILITIES

occurrence'. These items are subject to inspections/tests designed to identify potential problems with reliability.

Breakdown Analysis – Significant equipment failures or operational issues can lead to the use of equipment performance improvement techniques such as 'reliability centered maintenance' and 'root cause failure analysis' inspections. 'Reliability centered maintenance' is a structured process used to determine the maintenance requirements of equipment (or similar equipment) considering its operating context. 'Root cause failure analysis' is a structured process to identify the basic controllable cause of a failure or issue so that it can be addressed. Both techniques can result in changes to operational or maintenance activities.

Testing –

Safety / Mandatory / Compliance – Testing, inspection or observation to verify that structures, systems and components/equipment continue to function or are in a state of readiness to perform their functions. This testing, inspection or observation is performed to meet regulatory or Code requirements.

Performance – Testing to check equipment or system performance against expected or design intent.

Surveillance – Testing, inspection or observation to verify that structures, systems and components/equipment continue to function or are in a state of readiness to perform functions.

The above forms of preventive maintenance are used to maintain equipment operability and to identify equipment conditions requiring corrective maintenance. In addition, the above forms of preventive maintenance can result in equipment upgrades, application of new equipment technologies and changes to operating practices.

The application of these forms of preventive maintenance is shown in Section A: "Unit Preventive Maintenance Plan" on tables A-1 through A-13 for each of the applicable plant units.

**Guidelines:**

Guidelines and procedures for the inspection, preventive maintenance or test activities are specific to the particular task as outlined on tables A-1 through A-13 for each of the applicable plant units. Samples of such inspection, preventive maintenance or test activities are included in Section B: "Samples of Inspection, Preventive Maintenance, Test Activities". The actual guidelines and procedures can be adjusted to reflect experience from operations, improved performance techniques and new technology. This information is available with the inspection, preventive maintenance or test activity records.

Condition Rating Criteria:

A unit's condition rating criteria is based on the "Generator Availability Data System" requirements as reported to the North American Electric Reliability Council. These unit operating performance statistics include 'net dependable capacity –summer and winter', 'net capacity factor', 'forced outage rate', 'scheduled outage factor', 'net heat rate', 'net generation' and 'fuel consumed'. Section C: "Plant / Unit Performance Data" provides a sample format of this data, as it would be reported per PSC 113.0607. Also included will be 'primary fuel and production technology type'. These parameters, as presented in the Section C table, provide a key basis for evaluating the performance of a specific unit. From these performance statistics, and considering the net dependable capacity factor, a unit's condition is evaluated. The evaluation is a factor used to develop the budget and associated maintenance focus to achieve unit optimal performance reliability.

Corrective Action:

The results of the inspection, preventive maintenance or test activities provide input to the maintenance of the plant/unit. In general, maintenance is performed within a reasonable period when required to achieve operational safety, environmental compliance and unit reliability for production. The results may also be factored into the unit's budget for maintenance action. In Section D: "Budget Process", the process of factoring information developed into maintenance schedules and the budget is shown.

**Records:**

Records are dated and kept at the plant office responsible for the inspection, preventive maintenance or test. It is noted that many of this plan's tasks generate considerable data both in paper and in electronic format. The data results in operational decisions, maintenance decisions, equipment reports, equipment inspection summaries, equipment maintenance work orders, etc. These equipment reports, equipment inspection summaries, equipment maintenance work orders, etc. comprise the Preventive Maintenance Plan's records. The records, as noted above, are retained for at least ten years. Follow-up repair actions (when applicable) are retained for at least ten years. The location of the plant offices is identified in Section E: "Location of Offices and Facilities" of the plan.

Reports:

An annual report for the previous calendar year will be submitted to the PSC of Wisconsin on or before May 1 of each year. The report will provide notice of compliance with the preventive maintenance plan and exceptions or changes made to the plan. In addition, the annual report will provide the operating performance statistics as noted in the 'Condition Rating Criteria' section, above.

SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

**Table B-1 – Maintenance Task Work Order from Edgewater Unit 4
(Example of Preventive Maintenance)**

27-SEP-2000		Work Order Report		Page 1	
Work Order#: 0000039436 Open, clean & close 4-1 EHC cooler					
Status Code: OUTAGE		Work Start Date: 31-AUG-2000		Parent: 0000039391	
Report Date: 31-AUG-2000		Work Completion Date: 31-AUG-2000		Sequence: A07583	
Repair Tag:		Found By:		Entered By: OP	
Crew ID:		Supervisor: ED-SS		Resp Dept: OP	
Location: ED/4/TG-HX/EHC/1		4-1 EHC Cooler			
Equipment: ED013387		4-1 EHC Cooler			
Lead Craft	Spec Req	Work Type	Calc Pri	GL Account	Contract
		ROU	4		
Labor Code	Quantity	Planned Hours			
ED-EOO	1.00	5.00			
Tool Number	Description	Planned Quantity			
ED001181	10' step ladder	1			
ED001199	3/4" general purpose hose	1			
ED001200	spray nozzle for 3/4" hose	1			
ED001203	plastic sheeting	1			
Job Plan ID: EDCLR/CLN/EHC/4					
Clean #4 EHC cooler					
PM Num: ED001676					
Open, clean & close 4-1 EHC cooler					
Operations		Measurement	Date	Observation	
10	Verify that EHC system is no longer needed by contacting control room and check the hold cards	_____	_____	_____	
20	Close cooling water supply valve	_____	_____	_____	
30	Set up ladder for safer access to top of skid	_____	_____	_____	
40	Wipe off excess EHC fluid to limit slipping	_____	_____	_____	
50	Protect other equipment in the area with plastic	_____	_____	_____	
60	Remove covers	_____	_____	_____	
70	Set up hose with small nozzle and flush cooler	_____	_____	_____	
80	Check covers for gaskets, replace if needed	_____	_____	_____	
90	Return cooling water to normal and check for leaks	_____	_____	_____	
100	Clean up work area	_____	_____	_____	
Date Completed		Completed By	Supervisor		
			Planner		
MAXIMO report					
PSDI					

SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

**Table B-2 – Generator Inspection from Columbia Unit 2
(Example of Inspections – In-Service)**

<u>I. Inform Control Room of Inspection</u>	
1. Have Shift Supervisor Pull Vibration Trips.	
<u>II. Exciter</u>	
*1. Number of Brushes Changed	_____
2. Filters Changed and Cleaned	_____
3. Cooling System Leaks	Yes/No/MR'd
4. LED's On	Yes/No/MR'd
5. General Cleanliness	Good/Bad/Fair
<u>III. Generator Collector Ring</u>	
1. Brushes Sparking	Yes/No
2. Brushes Chattering	Yes/No
3. Excessive Vibration	Yes/No
*4. Number of Brushes Changed	_____
5. General Cleanliness	Good/Bad/Fair
<u>IV. Generator Bearing Insulation To Ground</u>	_____ Ohms
<u>V. Alternator #9 Bearing To Ground</u>	_____ Ohms
<u>VI. Hydrogen Seal Casing Insulation To Ground</u>	_____ Ohms
<u>VII. Generator Shaft Voltage To Ground</u>	
1. Before Cleaning	_____ Volts
2. After Cleaning	_____ Volts
3. Condition of Braiding	Good/Bad/Fair
<u>VIII. Alterrex Cabinet (Mezz Level)</u>	
1. Pressurizing Fans Running	Yes/No/MR'd
2. Pressurizing Fans Alarm Working	Yes/No/MR'd
3. Filters Clean	Yes/No
4. Generator Field LED's On	Yes/No/MR'd
5. Exciter Field LED's On	Yes/No/MR'd
6. SCR Monitoring Panels LED's On	Yes/No/MR'd
7. General Cleanliness	Good/Bad/Fair
<u>IX. Inform Control Room of Completion of Inspection</u>	
1. Vibration Trips Must Be Reset.	
* Change brushes whenever the top of the brush is within 1/8" of the top of the brush box.	

SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

Table B-3 – Turbine Log from Rock River 1 (Example of Operator Rounds)

Rock River Pit and Turbine Log

Pit Log

Date

Notes

Time	Unit #1				Common				Unit #1				Unit #2					
	Pumps		Evac		High Head Pump		Low Head Pump		Circulator Pump Press		T.O. Tank		Evac		Pumps			
	#1 Ed Pmp	#2 Ed Pmp	Drain Pmp	Hot Well Pmp	Evac. Pmp	Evac. Pmp	1A	1B	2A	2B	1A	1B	2A	2B	1A	1B	2A	2B
Mid																		
1																		
2																		
3																		
4																		
5																		
6																		
7																		
8																		
9																		
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18																		
19																		
20																		
21																		
22																		
23																		

Operator

Nites

Days

Eves

Deep Well @ Mid

No.1

No.2

Hydrogen Usage

No.1

No.2

Turbine Oil Pressures

No.1 Mid

No.2 Mid

No.1 8

No.2 8

No.1 4

No.2 4

SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

**Table B-4 – Equipment Vibration Report from Columbia 2
(Example of Predictive Condition Monitoring - Vibration)**

Page 3

Good Level: Vibration levels are within acceptable limits.

CO2/AF-FAN/2A	FD Fan 2A
CO2/AF-FAN/2B	FD Fan 2B
CO2/FDO-P/2A2-NT	2A2 FD Fan Oil Console Pump
CO2/FDO-P/2B2-NT	2B2 FD Fan Oil Console Pump
CO2/AL-FAN/2A	Primary Air Fan 2A
CO2/AL-FAN/2B	Primary Air Fan 2B
CO2/GG-FAN/A	ID Fan A
CO2/GG-FAN/B	ID Fan B
CO2/IDO-P/2A2-NT	2A2 ID Fan Oil Pump
CO2/IDO-P/2B2-NT	2B2 ID Fan Oil Pump
CO2/DP-PULV/2A	Pulverizer 2A
CO2/DP-PULV/2D	Pulverizer 2D
CO2/KA-P/MKUP2A	Condensate Make-up Pump 2A
CO2/KA-P/MKUP2B	Condensate Make-up Pump 2B
CO2/TG-P/EHC2A	EHC Pump 2A
CO2/SM-P/LPHDA	Low Pressure Heater Drain Pump 2A
CO2/SD-P/C	Condensate Pump C *
CO2/SH-P/2A	Condenser Vacuum Pump 2A
CO2/KB-P/2A	Bearing Cooling Water Pump 2A
CO2/TI-P/2A	Stator Cooling Water Pump 2A
CO2/AE-P/B	Boiler Circulating Water Pump B
CO2/AE-P/C	Boiler Circulating Water Pump C
CO2/AE-P/D	Boiler Circulating Water Pump D
CO2/AF-AHT/2A	Air Heater 2A
CO2/TI-P/MSO	Main Hydrogen Seal Oil Pump
CO2/TI-P/RECI	Recirculating Hydrogen Seal Oil Pump
CO2/KP-P/HHA	High Head Service Water Pump 2A
CO2/TC-FAN/STPAEXA	Steam Packing Exhauster Fan 2A
CO2/KW-P/2A	Low Head Pump 2A
CO2/KE-P/CIRC2A	Circulating Water Pump 2A
CO2/KE-CTW/2A1	Cooling Tower 2A Fan 1
CO2/KE-CTW/2A2	Cooling Tower 2A Fan 2
CO2/KE-CTW/2A4	Cooling Tower 2A Fan 4
CO2/KE-CTW/2A5	Cooling Tower 2A Fan 5
CO2/KE-P/CTW2A	Cooling Tower Pump 2A
CO2/KE-CTW/2B1	Cooling Tower 2B Fan 1
CO2/KE-CTW/2B7	Cooling Tower 2B Fan 7
CO2/TD-VX	Turbine Oil Vapor Extractor
Analysis:	Steam leak prevents access.
CO2/TA (J) FOR TSI'S)	Main Turbine
CO2/TB (J) FOR TSI'S)	Main Generator
CO2/SJ-TRB/A	Boiler Feed Pump Turbine 2A
CO2/SJ-TRB/B	Boiler Feed Pump Turbine 2B
CO2/BF-P/2A1	2A1 Boiler Feed Main Oil Pump
CO2/BF-P/2B2	2B2 Boiler Feed Main Oil Pump

Not Accessible

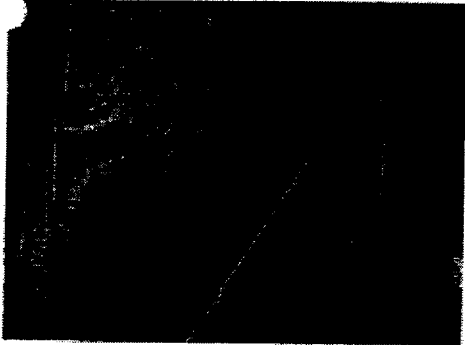
SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

**Table B-5 – Generator H2 Leak Test from Edgewater Unit 4
(Example of Testing – Surveillance)**

UNIT #4 GENERATOR HYDROGEN LEAKAGE TEST																																																																		
					START	END																																																												
					DATE:	09/17/00		09/18/00																																																										
					TIME:	04:00		04:00																																																										
<p>UNIT #4 FORMULA (AIR/HYDROGEN)</p> $LT = 238 \cdot (V/H) \cdot (((P1 + B1/273 + T1)) - ((P2 + B2)/(273 + T2)))$ <p>WHERE:</p> <p>L=GAS LEAKAGE (AIR OR H2) IF TEST DONE WITH AIR, MULTIPLY L * 3.38 FOR EQUIVALENT H2 LEAKAGE @ 99% PURITY</p> <p>P1=INITIAL GAS PRESS.(IN.HG.) PT.#4HYP6001 P2=FINAL GAS PRESS.(IN.HG.) PT.# 4HYP6001</p> <p>B1=INITIAL BAROM. PRESS.(IN.HG.) U3 TURB.BOARD B2=FINAL BAROM. PRESS.(IN.HG.) U3 TURB.BOARD</p> <p>T1=INITIAL GAS TEMP.(DEG.C) PT.# 4GCT6659, 4GCT6660, 4GCT6661, 4GCT6662 T2=FINAL GAS TEMP.(DEG.C) PT.# 4GCT6659, 4GCT6660, 4GCT6661, 4GCT6662</p> <p>V=VOLUME OF GAS IN GENERATOR (CUBIC FEET)</p> <p>H=DURATION OF TEST (HOURS)</p> <table style="width: 100%; margin-top: 20px;"> <tr> <td style="width: 15%;"></td> <td style="width: 15%;">P1=</td> <td style="width: 15%;">37.40</td> <td style="width: 15%;">PSIG*2.036=</td> <td style="width: 15%;"></td> <td style="width: 15%;">76.1464</td> <td style="width: 15%;">IN.HG</td> </tr> <tr> <td></td> <td>P2=</td> <td>36.40</td> <td>PSIG*2.036=</td> <td></td> <td>74.1104</td> <td>IN.HG</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>B1=</td> <td>28.87</td> <td>IN.HG</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>B2=</td> <td>28.94</td> <td>IN.HG</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>T1=</td> <td>37.9</td> <td>DEG. C</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>T2=</td> <td>38.2</td> <td>DEG. C</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>V=</td> <td>2635</td> <td>CUBIC FT.</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>H=</td> <td>24</td> <td>HOURS</td> </tr> </table> <p style="margin-top: 20px;">MAX. ACCEPTABLE DAILY H2 LEAKAGE:</p> <p>@ 5 PSIG = 100 CU FT/DAY @ 15 PSIG = 200 CU FT/DAY @ 30 PSIG = 300 CU FT/DAY @ 45 PSIG = 400 CU FT/DAY</p> <div style="border: 1px solid black; padding: 10px; margin-top: 20px; text-align: center;"> <p>L= 174.3 CUBIC FEET/DAY</p> </div>												P1=	37.40	PSIG*2.036=		76.1464	IN.HG		P2=	36.40	PSIG*2.036=		74.1104	IN.HG					B1=	28.87	IN.HG					B2=	28.94	IN.HG					T1=	37.9	DEG. C					T2=	38.2	DEG. C					V=	2635	CUBIC FT.					H=	24	HOURS
	P1=	37.40	PSIG*2.036=		76.1464	IN.HG																																																												
	P2=	36.40	PSIG*2.036=		74.1104	IN.HG																																																												
				B1=	28.87	IN.HG																																																												
				B2=	28.94	IN.HG																																																												
				T1=	37.9	DEG. C																																																												
				T2=	38.2	DEG. C																																																												
				V=	2635	CUBIC FT.																																																												
				H=	24	HOURS																																																												

SECTION B -- "Samples of Inspection, Preventive Maintenance, Test Activities"

Table B-6 -- Boiler Door Inspection Report Edgewater Unit 5
(Example of Inspections -- Scheduled / Planned)

<p>Grid: 20</p> <h3>Inspection Report</h3> <p>Date: 03/17/00 Page 1</p>	
<p>Report Sequence #: 19 Report Name: Upper Furnace By: D. Myngarden, S. Cavote, R. Owens</p> <p>Station: Edgewater Unit: 5 Area: Access Doors</p>	
<p>Item #1. IDENTIFICATION: The area was numbered from left to right. Items were marked with red paint.</p>	
<p>Repair item #: 74 Priority #: 2 Area: Access Doors Action required: REFRACTORY REPAIR</p>	
<p>Repair #: 74-a <<db 188>> (REFRACTORY REPAIR). Priority #: 2</p>	
	<p>The location of this repair is on the Access Doors at elevation 749'. The cause of this problem is exceeded mechanical life limits. This condition appears as missing refractory.</p> <p>The material grade required is 3000 P. plastic refractory.</p> <p>The upper furnace left and right side access doors are missing refractory. Install new refractory.</p> <p>Charge code: _____</p> <p>Status of item: Inspected</p>
<p>IN 1995, 1996, 1997, 1998, 1999, 2000</p>	

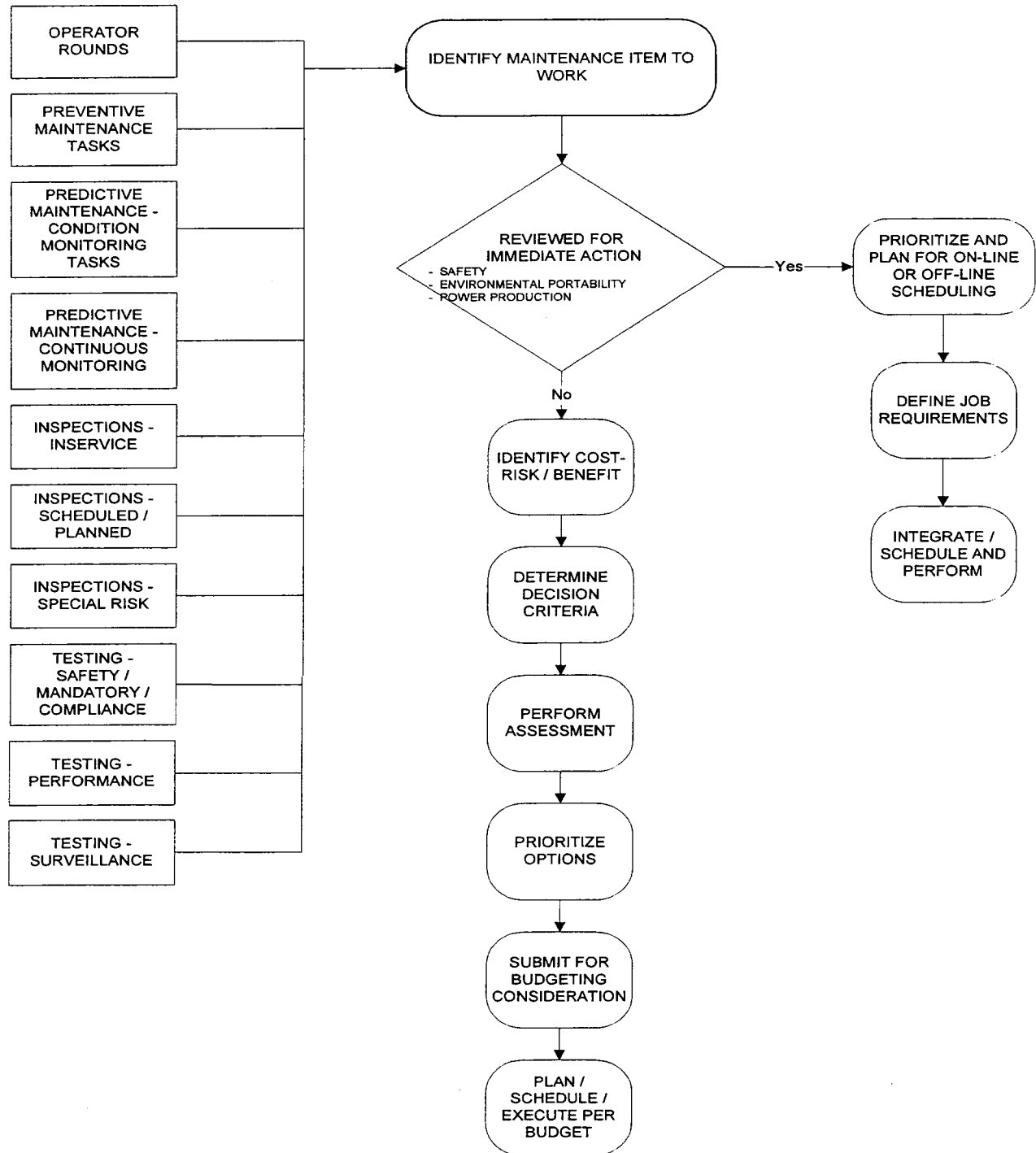
SECTION C -- "Plant / Unit Performance Data"

A periodic performance report is filed for previous year on or before May 1 of each year.
Data to be filled is as shown below along with report on compliance to the PM Plan.

Date for the period of Jan 1, 2000 through Dec 31, 2000												
Plant / Unit	Technology Type and Primary Fuel	Net Dependable Capacity - Summer	Net Dependable Capacity - Winter	Net Capacity Factor	Forced Outage Rate	Scheduled Outage Factor	Net Heat Rate	Net Generation (MWh)	Fuel Consumed (1000 tons coal)	Fuel Consumed (million cf gas)	Fuel Consumed (gallons of oil)	
Columbia Energy Center Unit 1												
Columbia Energy Center Unit 2												
Edgewater Generating Station Unit 3												
Edgewater Generating Station Unit 4												
Edgewater Generating Station Unit 5												
Nelson Dewey Generating Station Unit 1												
Nelson Dewey Generating Station Unit 2												
Rock River Generating Station Unit 1												
Rock River Generating Station Unit 2												
South Fond du Lac Combustion Turbine Unit 1												
South Fond du Lac Combustion Turbine Unit 2												
South Fond du Lac Combustion Turbine Unit 3												
South Fond du Lac Combustion Turbine Unit 4												

SECTION D -- "Budget Process"

WORK PLANNING / SCHEDULING / BUDGETING



SECTION E -- "Location of Offices and Facilities"

Utility Name and Address:

Wisconsin Power & Light Company
222 W Washington Ave.
Madison, Wisconsin 53701

Columbia Energy Center
W8385 Murray Rd.
Portage, Wisconsin 53901

Edgewater Generating Station
3739 Lakeshore Dr.
Sheboygan, Wisconsin 53082

Nelson Dewey Generating Station
11999 County Highway W.
Cassville, Wisconsin 53806

Rock River Generating Station
150 Townline Rd. Rr. 3
Beloit, Wisconsin 53511

South Fond du Lac Combustion Turbine
Records at
Edgewater Generating Station
3739 Lakeshore Dr.
Sheboygan, Wisconsin 53082